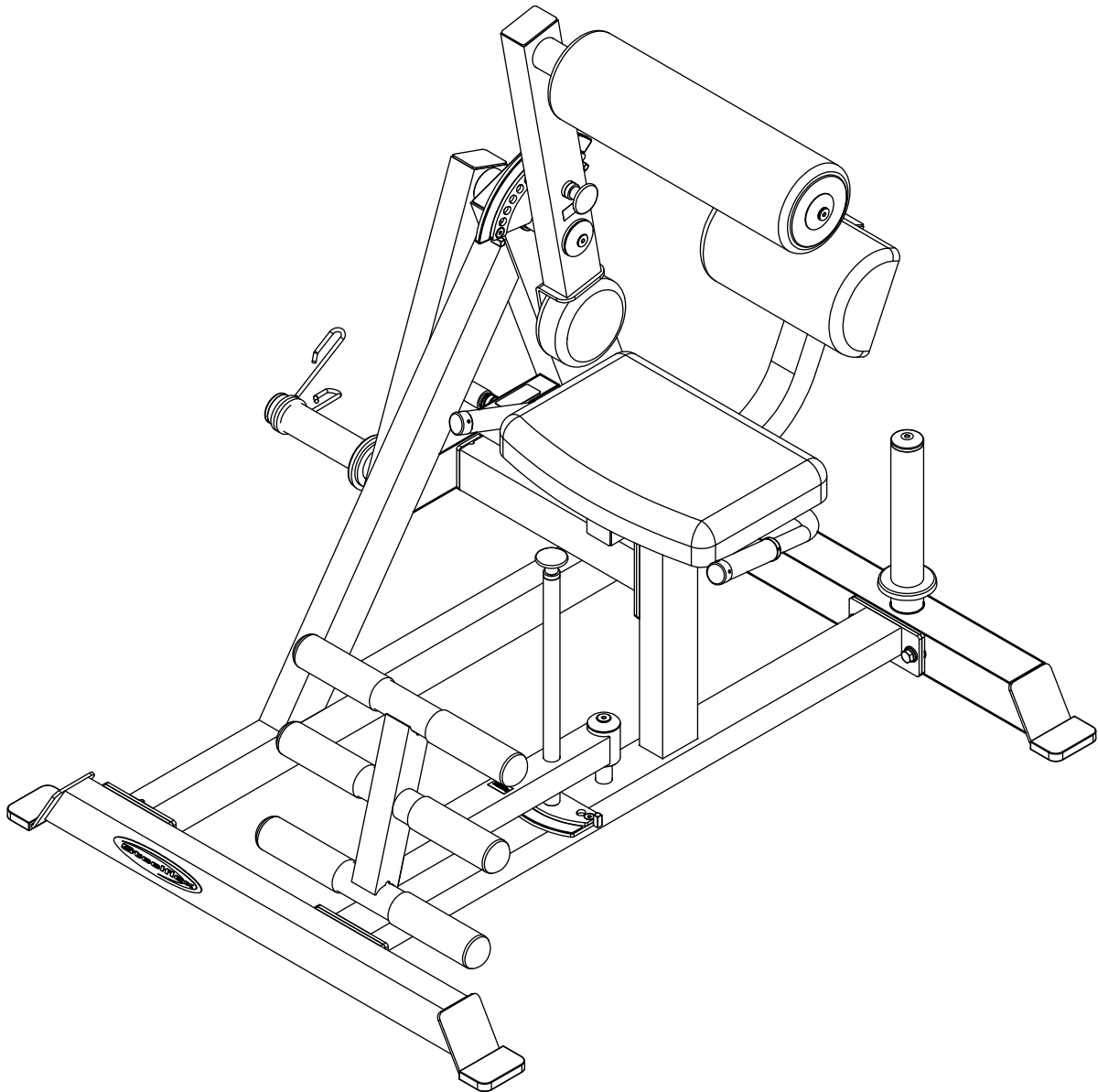




PL2400-BR



Assembly & Instructions

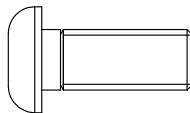
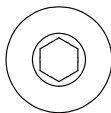
OWNER'S & MANUAL

PL2400-BR H A R D W A R E
(shown in actual size)

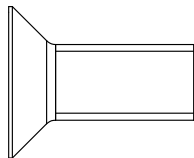
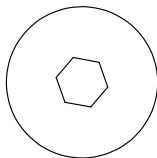
A1.M8X8L Countersunk Socket Head Cap Screws Qty.2(Pre-installed)



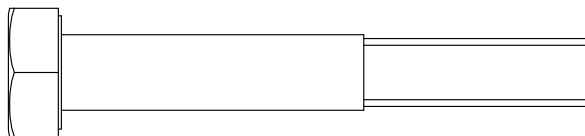
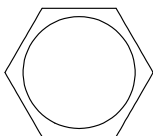
A2.M8X20L Hexagon Socket Head Cap Screw Qty.8



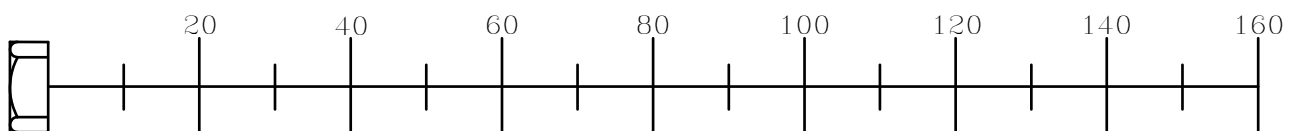
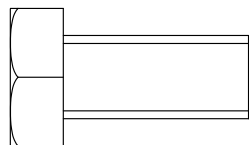
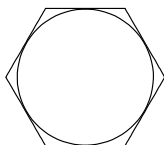
A3.M10X25L Tapered Flat Head Socket Head Cap Screw Qty.3



A4.M10X70L General Hexagonal Screw Qty.2

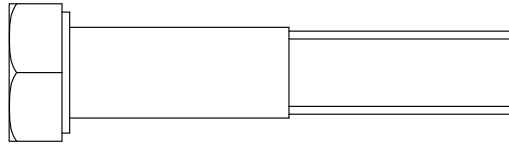
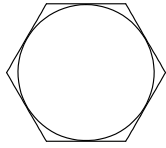


A5.M12X25L General Hexagonal Screw Qty.11



PL2400-BR H A R D W A R E
(shown in actual size)

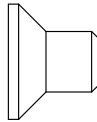
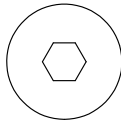
A6.M12X65L General Hexagonal Screw Qty.2



A7.M5X5L Countersunk Socket Head Cap Screws Qty.8(Pre-installed)

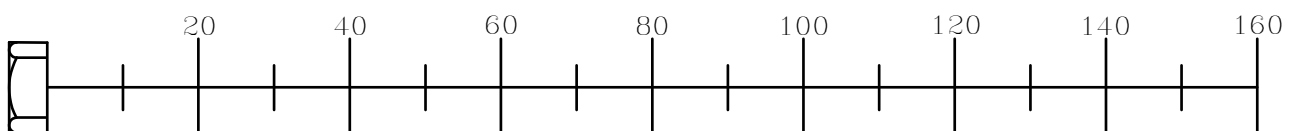
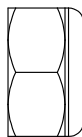
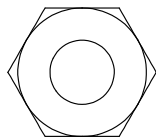


A8.M8X12L Tapered Socket Head Cap Screw Qty.4(Pre-installed)



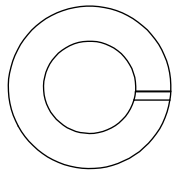
B1.M10 NYLON LOCK NUT Qty.2

C1.M8 SPRING WASHER Qty.8

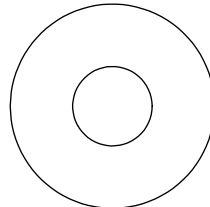


PL2400-BR H A R D W A R E
(shown in actual size)

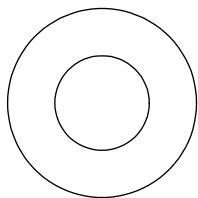
C2.M12 SPRING WASHER Qty.13



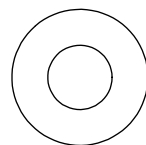
C3. M10 WASHER(Ø19) Qty.4



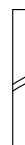
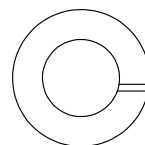
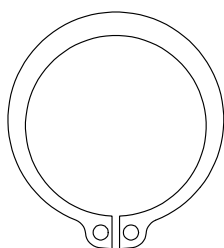
C4. M12 WASHER(Ø24) Qty.13



C5. M8 WASHER(Ø18) Qty.8

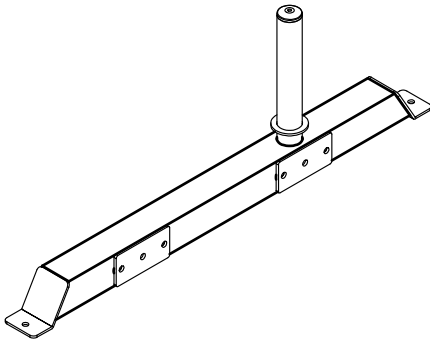


C6.GB894.1-25 Jump Ring Qty.2(Pre-installed) C7.M10 SPRING WASHER Qty.1

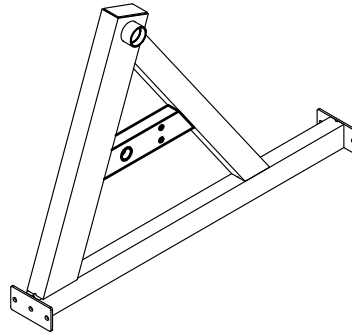


PL2400-BR HARDWARE
(shown in actual size)

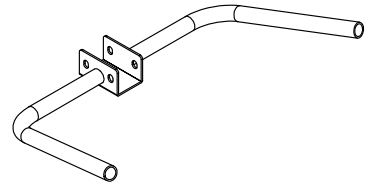
A[1PCS]



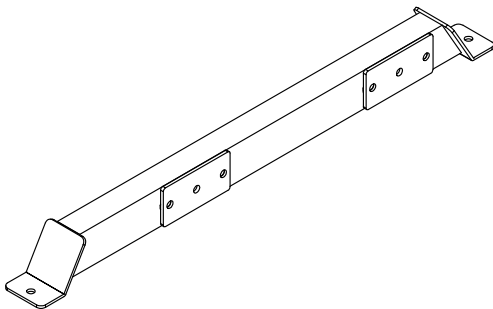
B[1PCS]



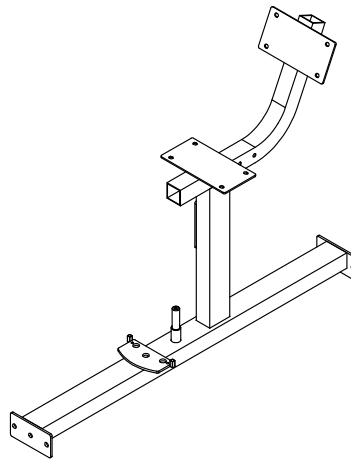
C[1PCS]



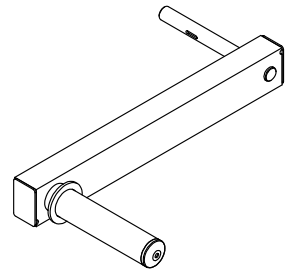
D[1PCS]



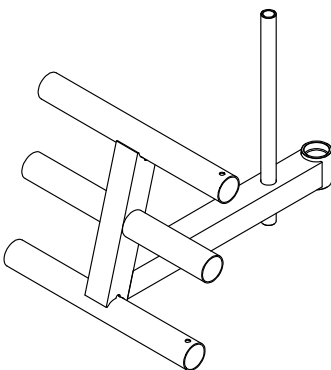
E[1PCS]



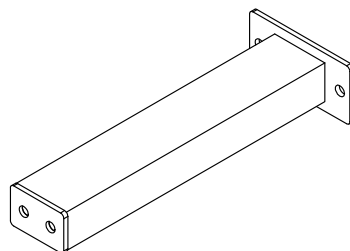
F[1PCS]



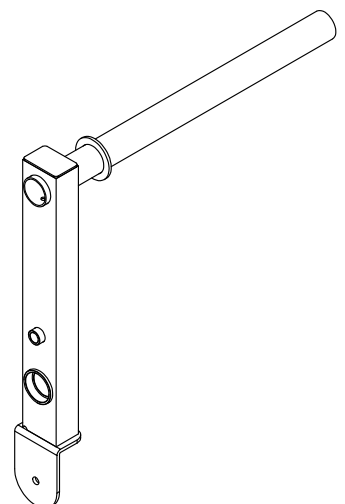
G[1PCS]



H[1PCS]

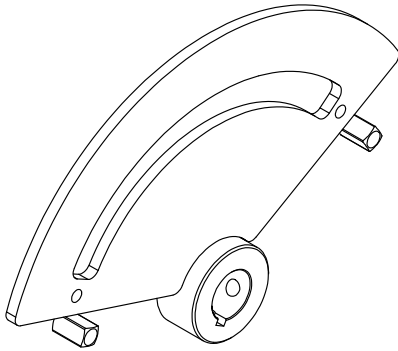


I[1PCS]

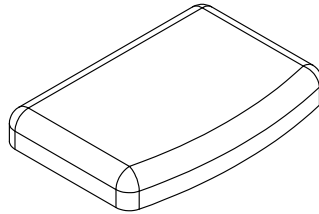


PL2400-BR H A R D W A R E
(shown in actual size)

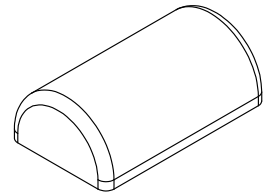
J[1PCS]



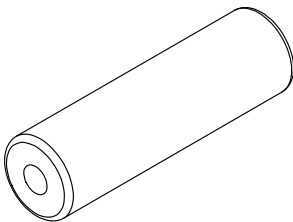
O[1PCS]
(9121-129)



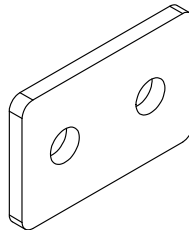
P[1PCS]
(9131-050)



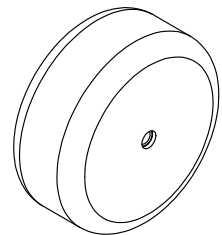
Q[1PCS]
(9161-079)



R[1PCS]
(8313-002)



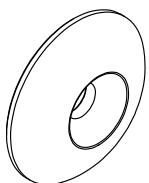
S[1PCS]
(8230-058)



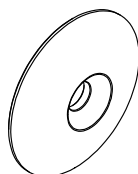
PL2400-BR H A R D W A R E
(shown in actual size)

D1.End Cap(8130-131).....	[1PCS]
D3.End Cap(8130-248).....	[2PCS]
D4.Fixed Bundle(8130-254)(Pre-installed).....	[2PCS]
D5.Iron Jacket(8130-507).....	[3PCS]
D7.1/2 "Adjustment Group(8250-067G)(Pre-installed).....	[1PCS]
D8.1/2 "Adjustment Group(8250-164G)(Pre-installed).....	[1PCS]
D9.Adjustment Group(8250-174)(Pre-installed).....	[1PCS]
D10.Adjusting Tab(8341-181)(Pre-installed).....	[1PCS]
D11.Sector Selection Sheet(8343-398)(Pre-installed).....	[1PCS]
D12.The Bearing(8510-010B)(Pre-installed).....	[2PCS]
D13.The Bearing(8510-037)(Pre-installed).....	[4PCS]
D14.The Tonghuasi(8520-008).....	[1PCS]
D15.The Spring(8840-079)(Pre-installed).....	[1PCS]
D16.The Fascion(8890-061)(Pre-installed).....	[2PCS]
D17.Square Key(8890-098)(Pre-installed).....	[1PCS]
D18.Impregnated Handle(9162-133)(Pre-installed).....	[2PCS]
D19.The Handle(9162-198)(Pre-installed).....	[6PCS]
D20.Square Stopper(9211-006).....	[2PCS]
D21.Round Stopper(9211-020).....	[2PCS]
D22.Mushroom Stuffing(9211-074)(Pre-installed).....	[6PCS]
D23.Nylon Washer(9214-039).....	[2PCS]
D24.Rubber Ring(9310-016).....	[2PCS]
D25.Rubber Outer Sleeve(9310-059)(Pre-installed).....	[1PCS]
D26.Door Mat(9310-136).....	[4PCS]
D27.Spring Clip(OCO6).....	[1PCS]

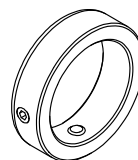
D1



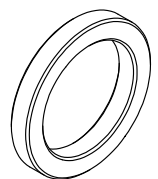
D3



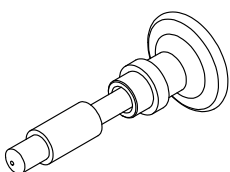
D4



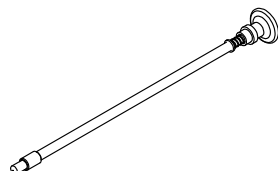
D5



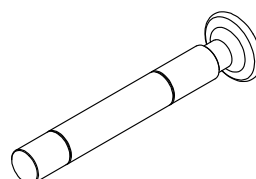
D7



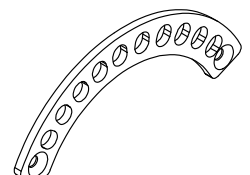
D8



D9

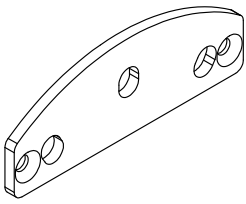


D10

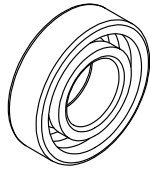


PL2400-BR HARDWARE
(shown in actual size)

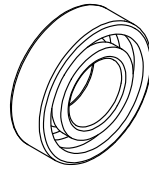
D11



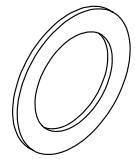
D12



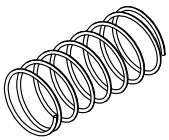
D13



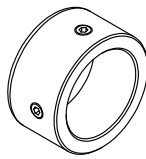
D14



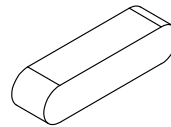
D15



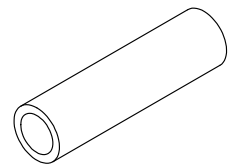
D16



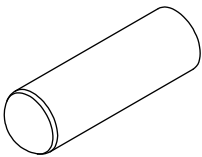
D17



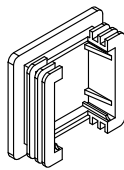
D18



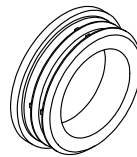
D19



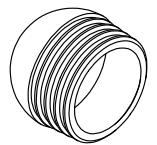
D20



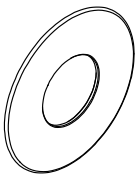
D21



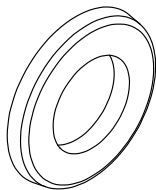
D22



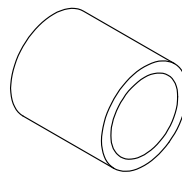
D23



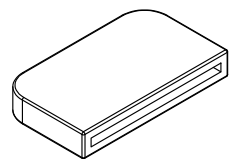
D24



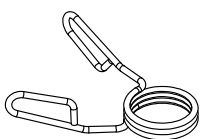
D25

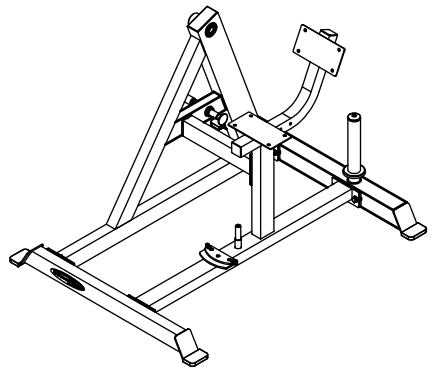


D26

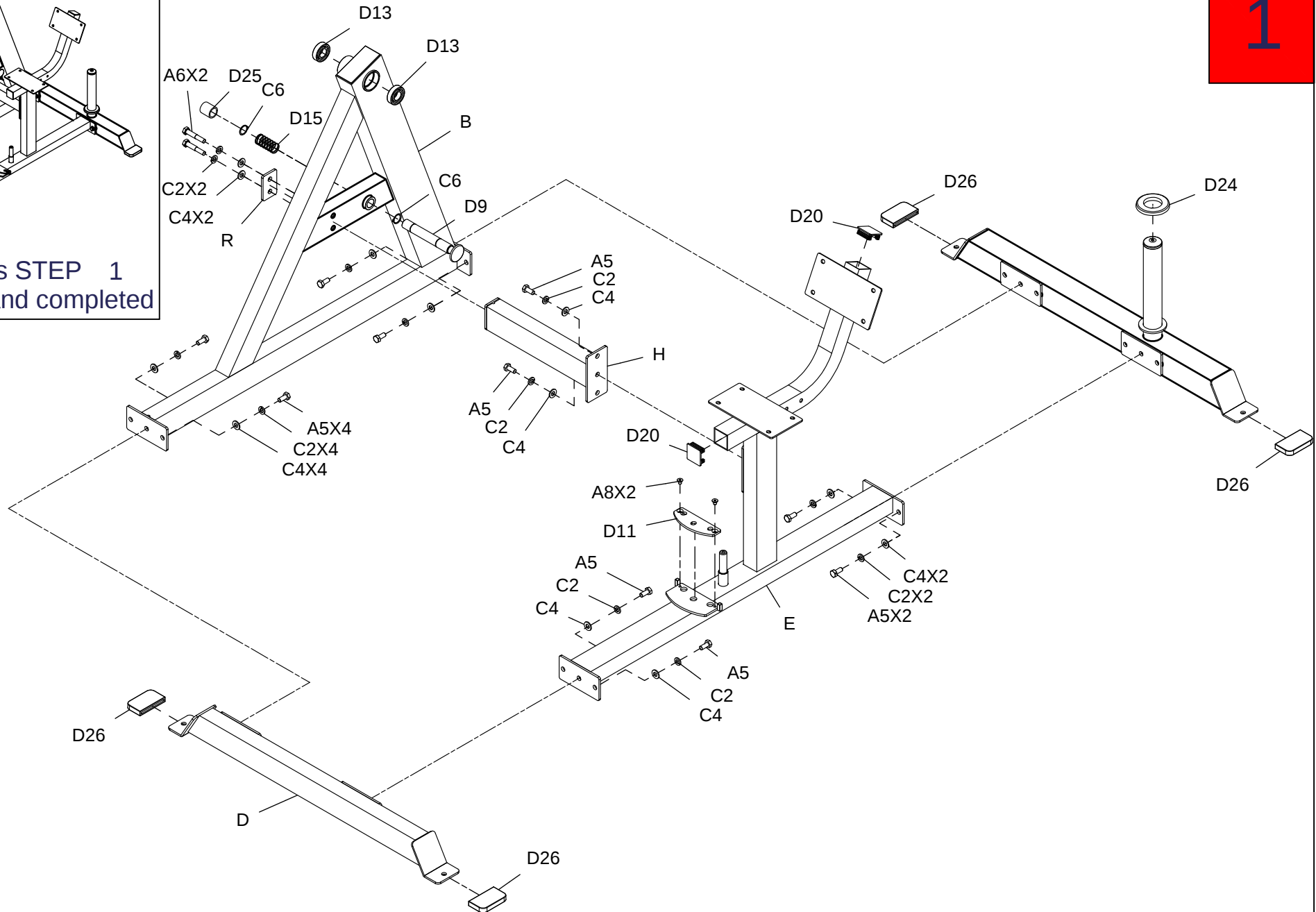


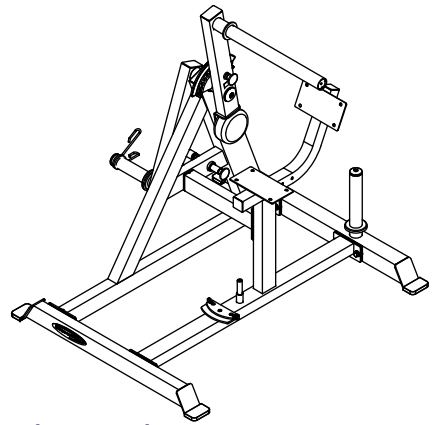
D27



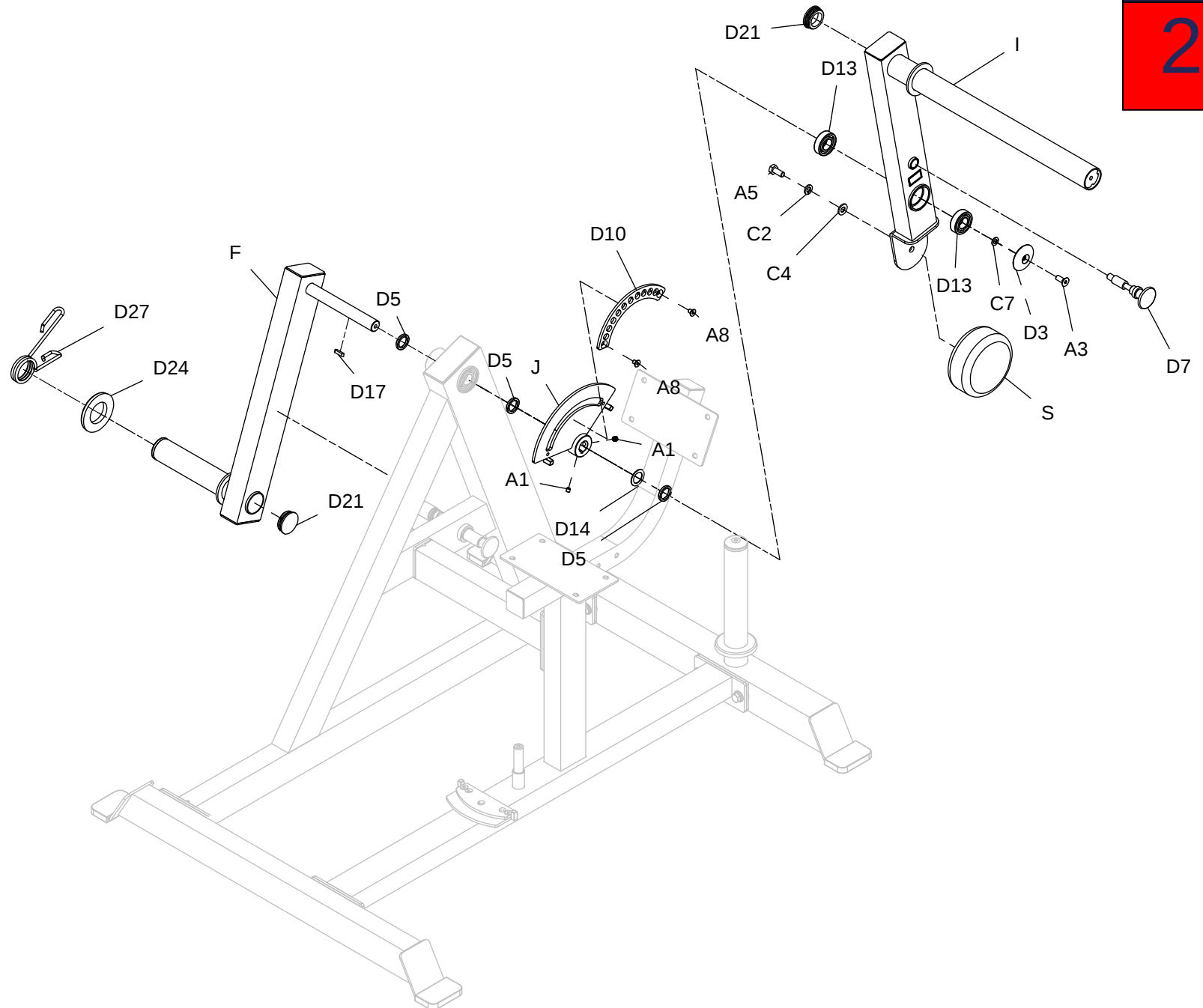


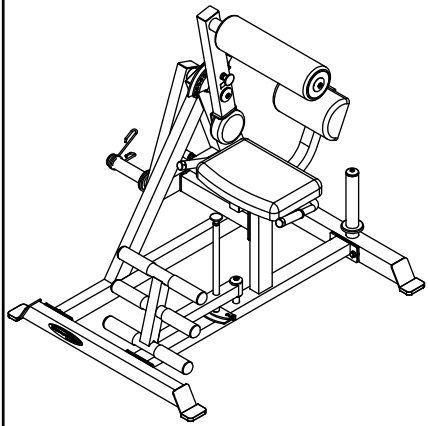
Above shows STEP 1
assembled and completed



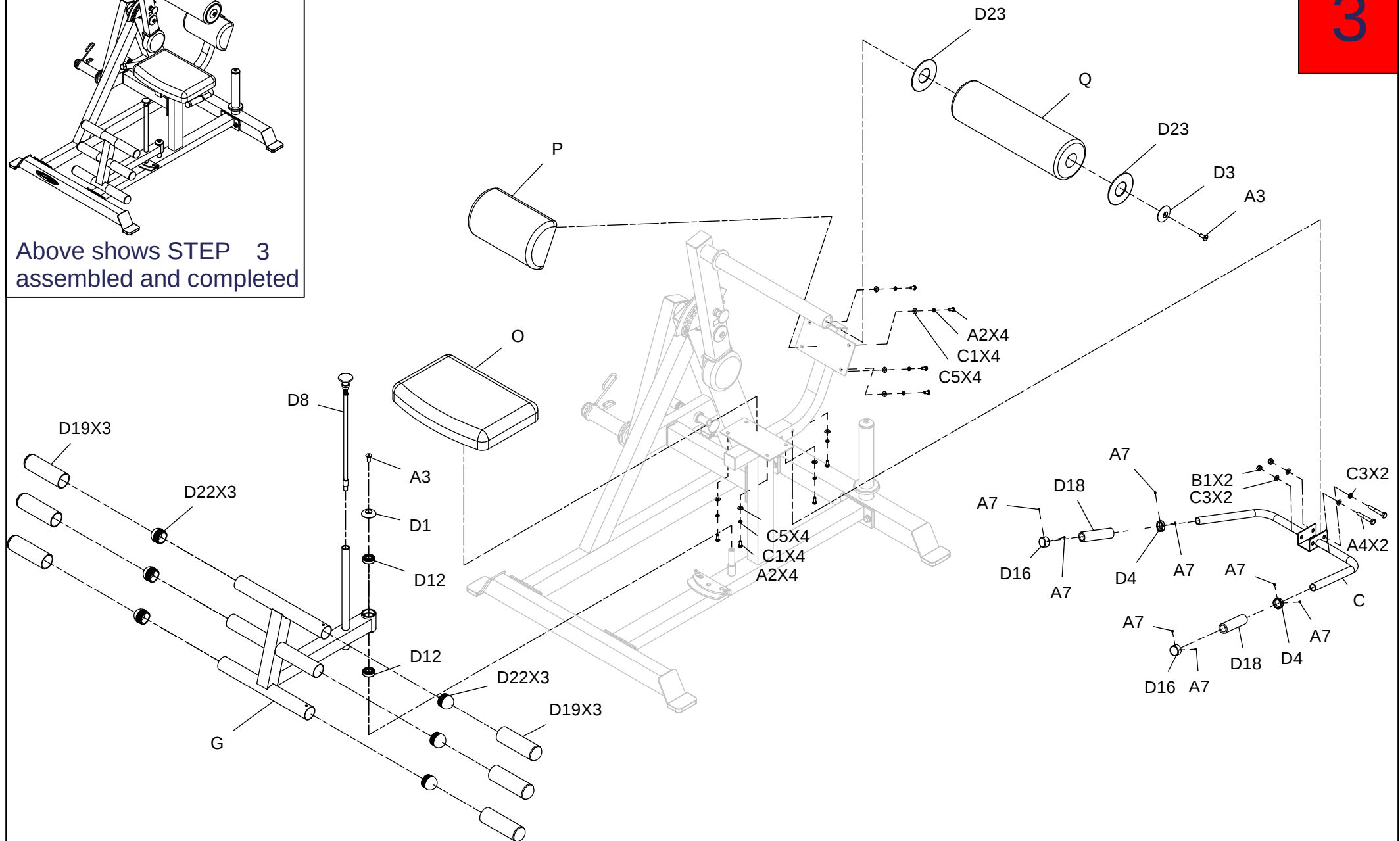


Above shows STEP 2
assembled and completed

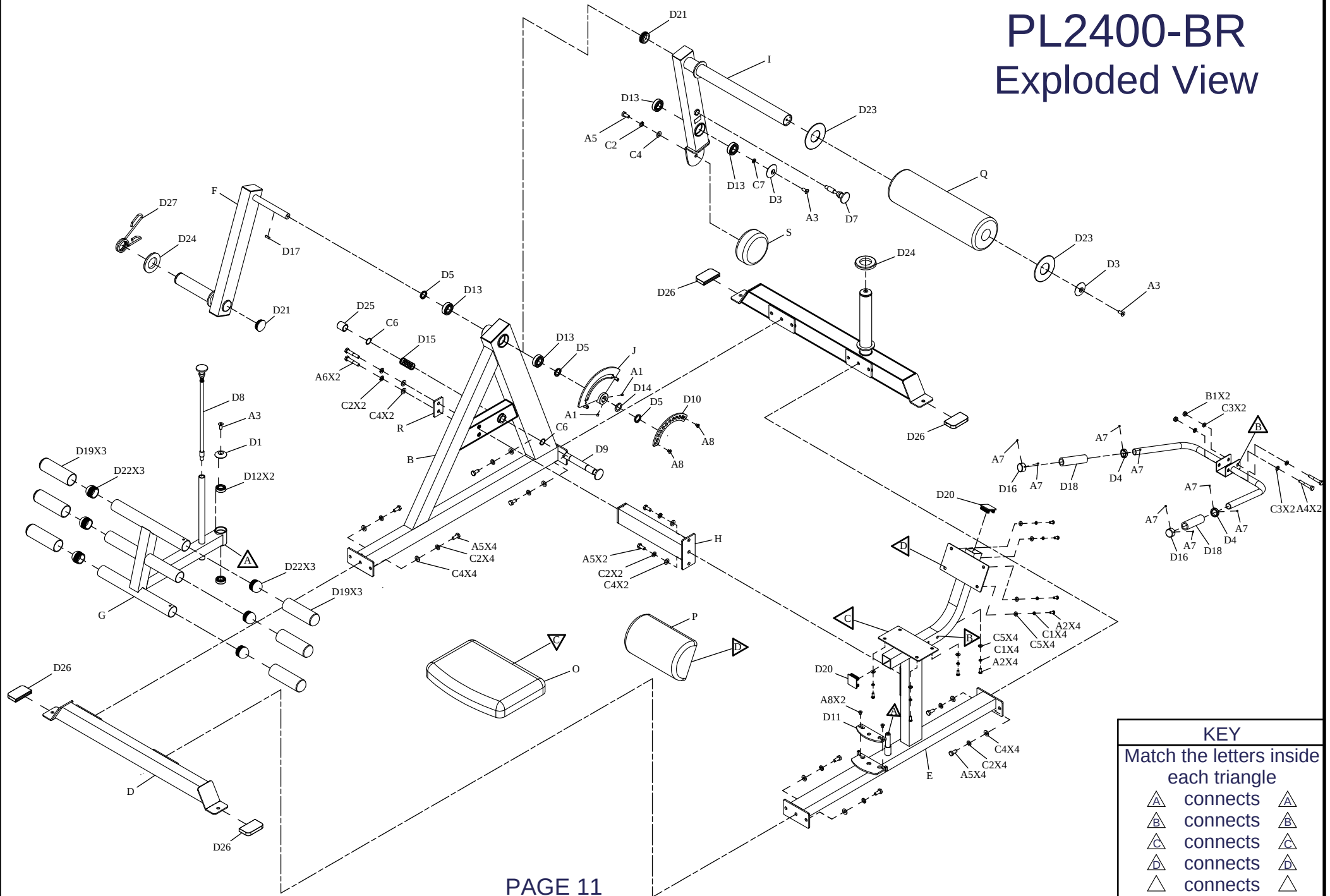




Above shows STEP 3
assembled and completed



PL2400-BR Exploded View



KEY			
Match the letters inside each triangle			
△ A	connects	△ A	
△ B	connects	△ B	
△ C	connects	△ C	
△ D	connects	△ D	
△ E	connects	△ E	